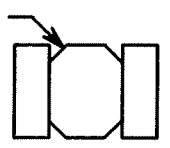


CHAMFER ALL INTERSECTIONS TO BE WELDED
 3/32 X 3/32 AS SHOWN



GRATE 3/16 X 1/2 STAINLESS BAR
 ELECTRIC WELD ALL INTERSECTIONS
 TOP AND BOTTOM

GRATE
 1 1/2" LIGHT MOGUL
 SHEET 32