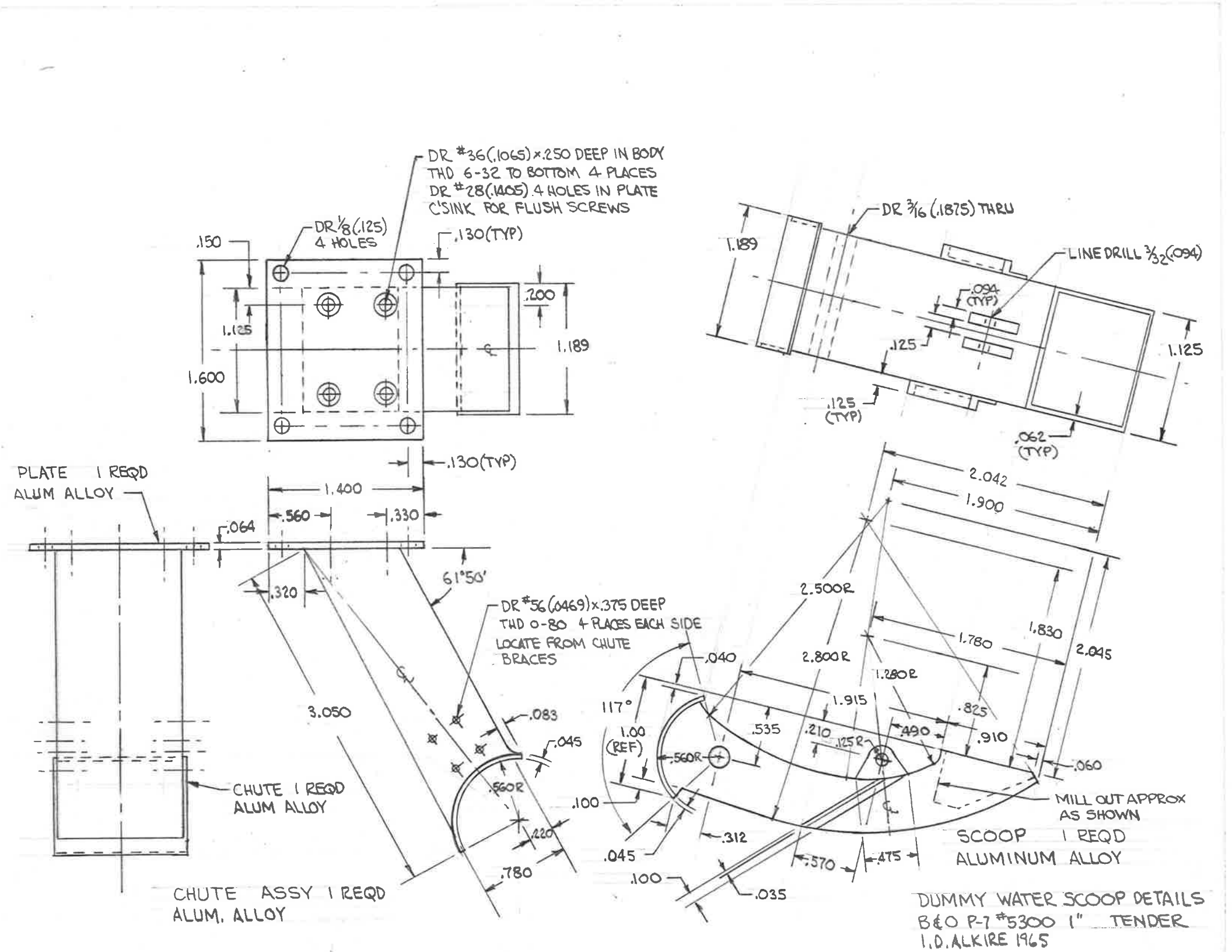
DR #36(.1065)x.250 DEEP IN BODY
THD 6-32 TO BOTTOM 4 PLACES
DR #28(.1405) 4 HOLES IN PLATE
C'SINK FOR FLUSH SCREWS
DR 1/8(.125) 4 HOLES
.130(TYP)
.150
1.125
1.600
.200
1.189
.130(TYP)
1.400
.560
.330
.064
PLATE 1 REQD
ALUM ALLOY
61°50'
.320
DR #56(.0469)x.375 DEEP
THD 0-80 4 PLACES EACH SIDE
LOCATE FROM CHUTE BRACES
3.050
.083
.045
.560R
.220
.780
CHUTE 1 REQD
ALUM ALLOY
CHUTE ASSY 1 REQD
ALUM. ALLOY
DR 3/16 (.1875) THRU
LINE DRILL 3/32(.094)
1.189
.094 (TYP)
.125
1.125
.125 (TYP)
.062 (TYP)
2.042
1.900
2.500R
2.800R
1.830
1.780
2.045
1.280R
.040
117°
1.915
.825
1.00 (REF)
.535
.210
.125R
.490
.910
.560R
.060
.100
.045
.312
.570
.475
.100
.035
MILL OUT APPROX AS SHOWN
SCOOP 1 REQD
ALUMINUM ALLOY
DUMMY WATER SCOOP DETAILS
B&O P-7 #5300 1" TENDER
I.D. ALKIRE 1965