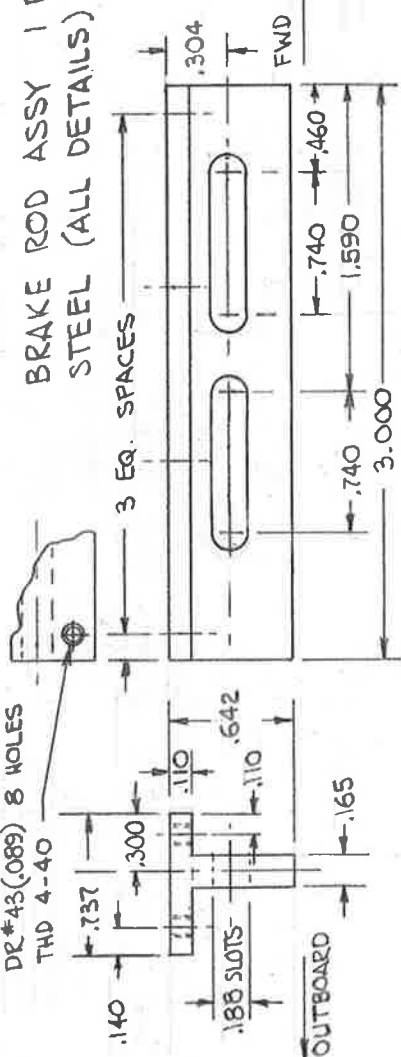
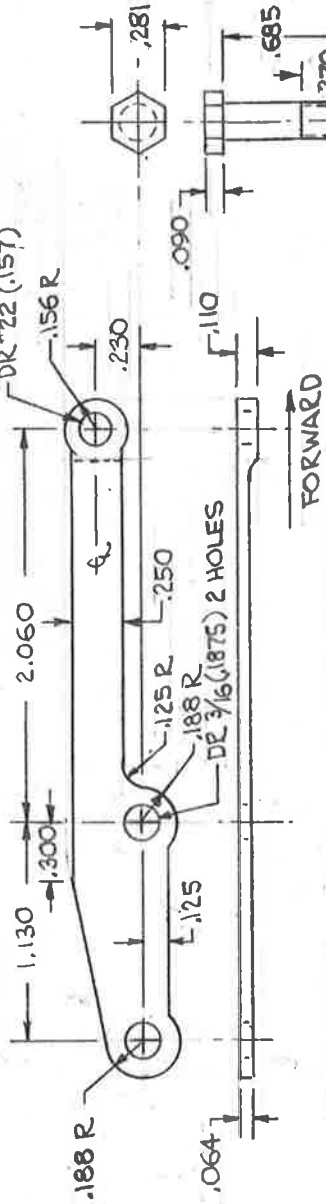


DESCR.	REQD	L	A
FWD ROD	1	7.750	6.912
AFT ROD	1	6.600	5.762

BRAKE ROD ASSY 1 FWD REQD 1 AFT REQD  
 STEEL (ALL DETAILS)



HANDBRAKE CROSSHEAD GUIDE 1 REQD  
 STEEL



TIE LINK 1 REQD  
 4130 STEEL

LINE DR  $\frac{3}{16}$  (.1875) 2 PLACES  
 .190  
 1.600  
 1.130  
 .420  
 1.312  
 WELD  
 .687R  
 .687R  
 .600  
 .215  
 .600  
 1.625  
 .156 DIA

CROSSHEAD 1 REQD  
 STEEL

USE STOP NUTS CONVERTED TO 10-32 FROM 8-32 TORQUE TO POINT WHICH WILL ALMOST PREVENT ROTATION OF BOLT

GUIDE BOLT 2 REQD  
 BRONZE