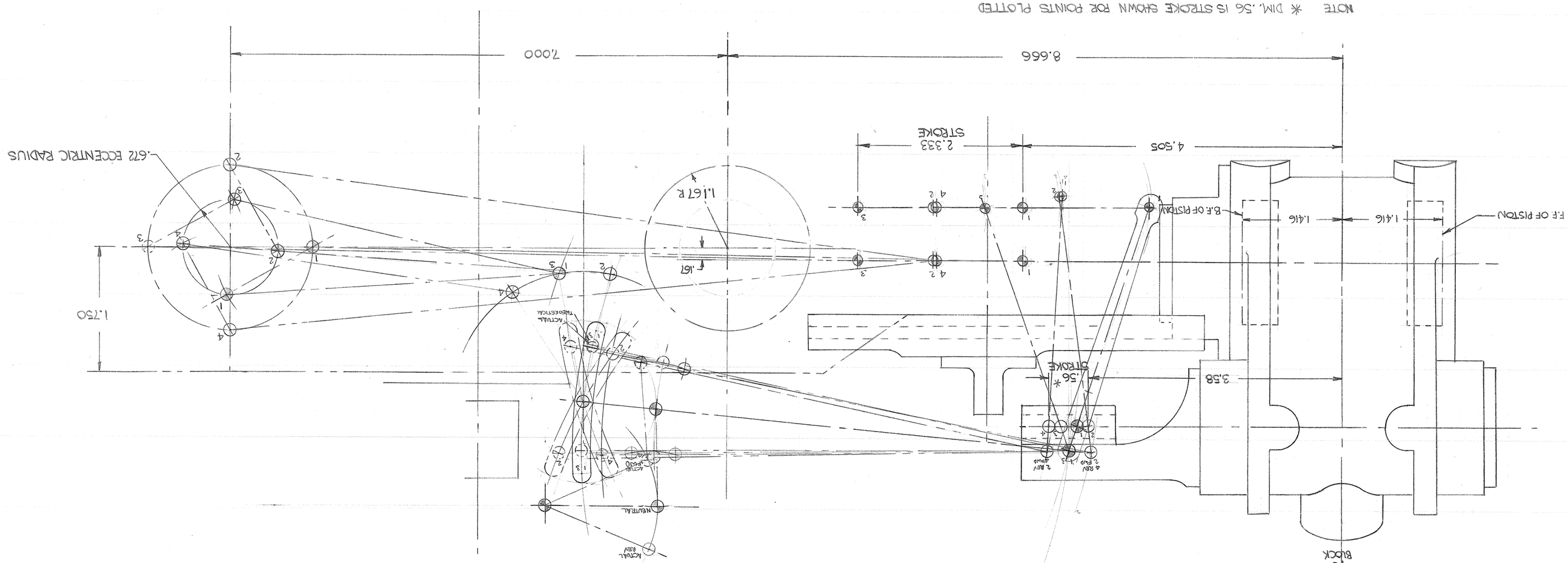

NOTE * DIM. .56 IS STROKE SHOWN FOR POINTS PLOTTED HERE. THE ACTUAL MAXIMUM STROKE IS .290 FWD OF VALVE ℄ AND .320 AFT OF ℄ FOR A TOTAL OF .610