



DRILL #46(.081) 6 HOLES  
LOCATE FROM #4127 GUIDES  
WITH 7127 & 8127 IN PLACE  
TAP 3-48

FORWARD LUB BRACKET  
DETAIL  
LOCATE MTG HOLES  
FROM LUBRICATOR

DRILL 1/2 THRU  
TAP 1/2-32  
C BORE .75 DIA x .040 DEEP  
CHAMFER RIM OF  
C BORE 45° x .040

SHEET 1 OF 2

#2127A STEAM CHEST BULKHEAD  
B & O P-7 #5300 1"

1-4-62 I.D. ALKIRE

I L.H. ONLY STEEL & NOTED  
SEE SHEET 2 FOR PACKING  
GLAND DETAIL

FINISH RING  
4 REQD  
ON L.H. & R.H. ASSYS