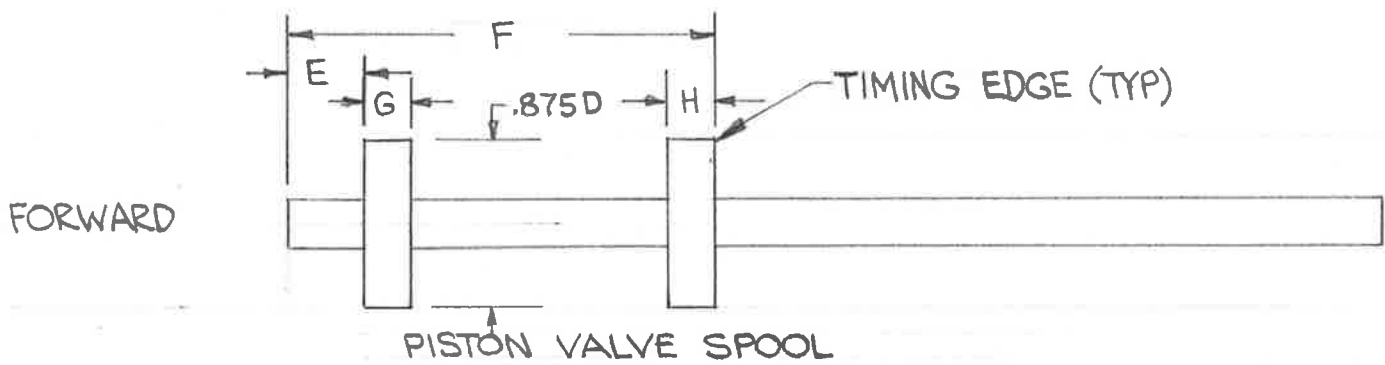


	A	B	C	D	L	D
L.H.	1.050	.150	2.929	.148	3.964	1.438
R.H.	1.035	.155	2.918	.158	3.960	1.424



	E	F	G	H
L.H.	.393	2.220	.242	.242
R.H.	.389	2.216	.242	.242

### MAIN CYLINDER INFORMATION

SLEEVE O.D. SLEEVE I.D.

L.H. 2.119 1.750

R.H. 2.147 1.750

GAP BETWEEN JAM NUT, WHEN BACKED OFF COMPLETELY, & FWD FACE OF CROSS-HEAD FOR PROPER PISTON SETTING.

L.H. .047

R.H. .017

PISTON STROKE 2.333

1"880 P-7  
AS BUILT DIMENSIONS  
PISTON VALVES  
I.D. ALKIRE 1968