

DRILL 0.316 CSK $90^\circ \times 41$ DIA
REAM $1/8-27$ PIPE TAPER
THD $1/8-27$ PIPE THD 3 PLACES

.125 DOUBLER

.875

.875

3.000

5.240

1.250

SECTION AT SAFETY VALVES

REVISED 27 NOV 1962

B&O P-7 #5300 1"

I.D. ALKIRE 1961

