



TO HEAT EXCHANGERS

3/16 PIPE 3 REQD

DR #29(.136) THD 8-32

DR #19(.166)

AXLE  
D2

2

6.000 R

1.000

.125

1.312 D

.975 R

.125

8-32 x .750  
SOCKET HEAD BOLT

TO TENDER  
5/16 PIPE

5/16 UNION

MOUNTING PLATE  
USE PRECISION WASHER  
OR SILVER SOLDER IN PLACE

ELBOW

10-32 BOLT x .500  
4 REQD

COTTER PIN

FRAME RAIL  
FRAME SPACER

1

2

3

FRAME RAIL

BOTTOM VIEW

AXLE

AXLE  
D2

3 CYLINDER AXLE PUMP ASSY

B10 P-7 #5300 1"

DESIGN BY I.D. ALKNEE 1962

SHEET 1 OF 5