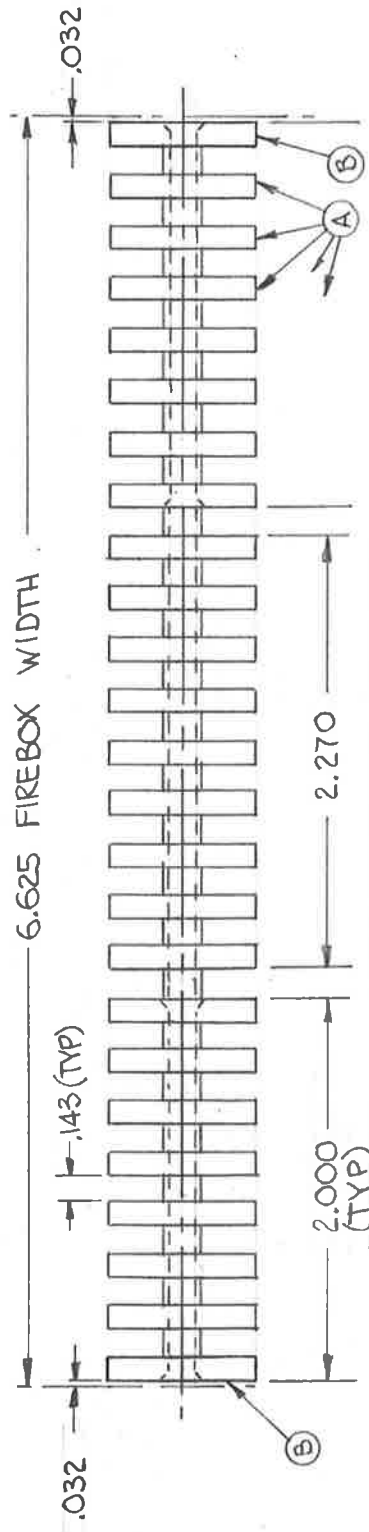
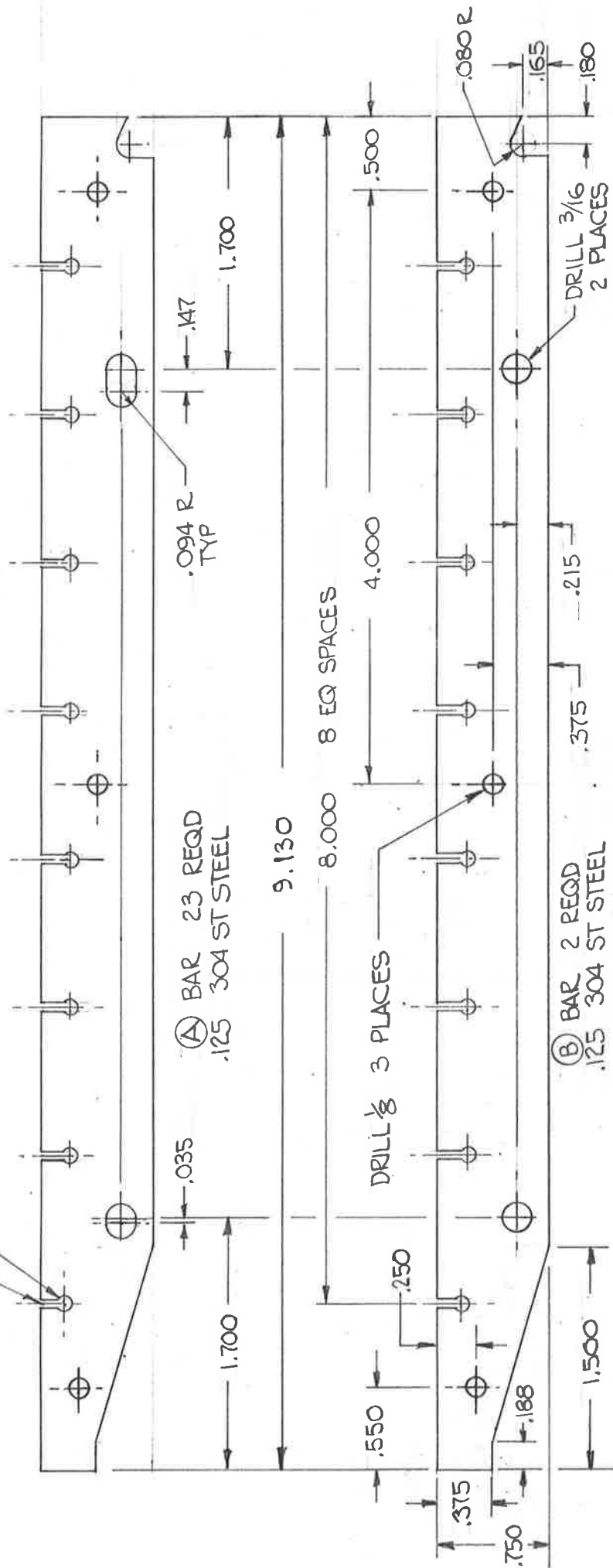
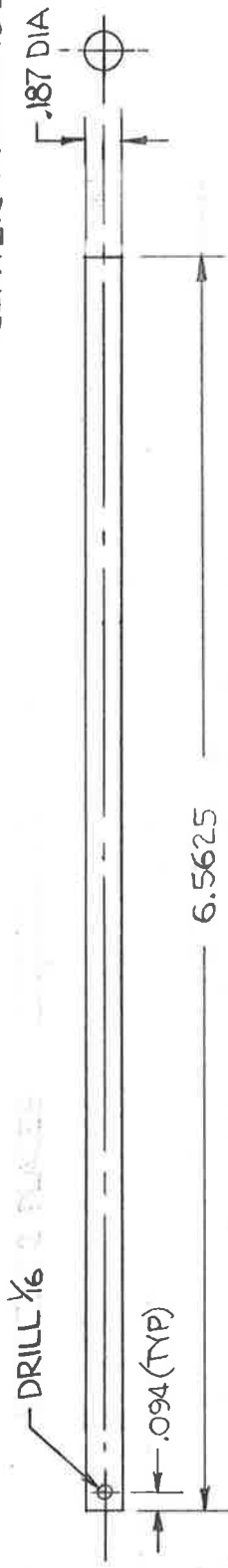
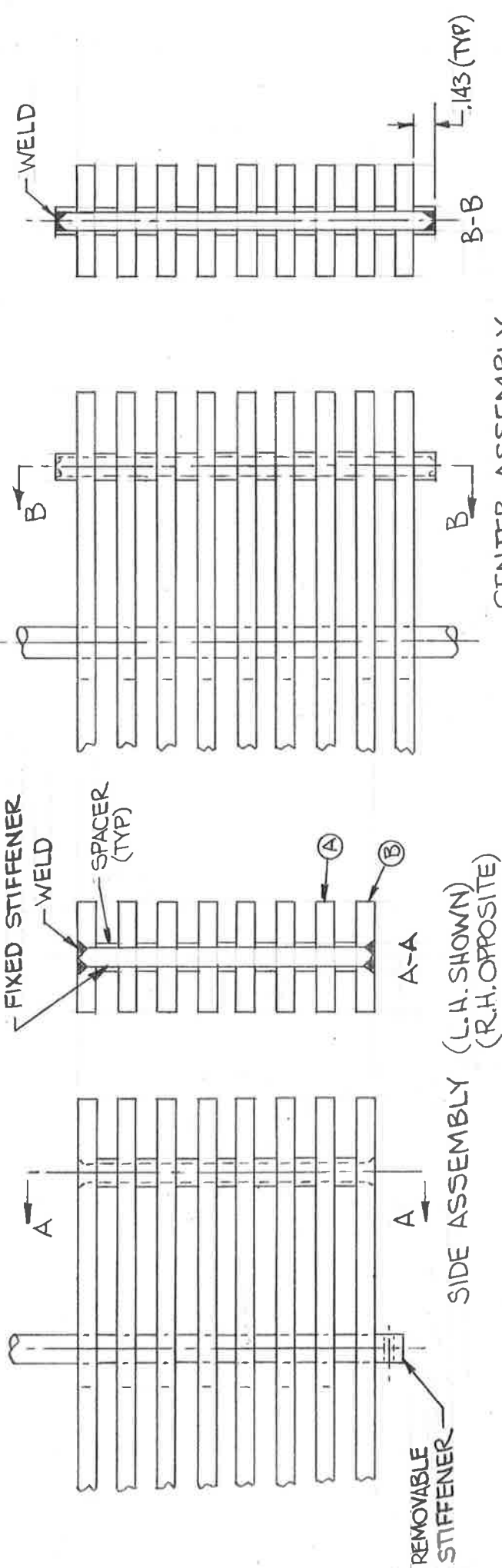


NOTE: ALL BARS IDENTICAL EXCEPT AS NOTED

SAW CUT (TYP)
 DRILL $\frac{3}{32}$ 8 PLACES





REMOVABLE STIFFENER 2 REQD
321 ST STEEL ROD

REQD	L
6	2.000
3	2.556

FIXED STIFFENER 9 REQD
321 STAINLESS STEEL OR EQUIV.

SPACER 72 REQD
STAINLESS STEEL TUBE