

safety valve

note: watch clearance inside ring of steam dome casting & clearance for installation of safety valves

3250

1/4" WALL

sand dome

250

7 1/2" IA

312

5.625

625

5.593

625

note: see 379, 380, & 381 for walk pad locations

fit to 121

note: this drawing is for reference only and is not to be used for construction of boiler.

656

16.562

26.000

27.781

31.781

220 BOILER & SMOKEBOX